

FORMING EVACUATION CHANNELS DURING SINGLE AND MULTI-LAYER
EXTRUSION PROCESS

ABSTRACT OF THE DISCLOSURE

- 5 A method for making a vacuum packaging film includes flowing a plastic melt, from a multi-layer extruder, onto a rotating roller. The plastic melt is then cooled while simultaneously imparting a pattern, via a pattern imparting means, onto the plastic melt resulting in the vacuum packaging film.